

## DELPHI'S PHEV INVERTER POWER CARD STRUCTURE ANALYSIS REPORT

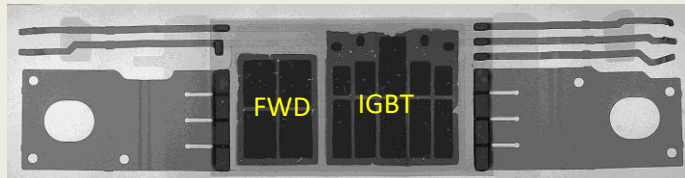
**February 2020.** This IGBT power module is produced by Delphi and it is used in the inverter unit of Geely Automobile's flagship PHEV sedan, model name: Bo Rui. The same module is also found in some Volvo and BMW models.



Bo Rui PHV of Geely Automotive



Power card



Power card X-ray

### Product overview

The power semiconductor dies of the power card are sandwiched between Direct Bonded Aluminum (DBA) substrates cooled by double-sided cooling system. The terminals are coated with resin mold. Temperature sensing diode, current sensing element, and the gate protection diode are integrated within the IGBT die.

### Report content (87 pages)

#### Module structure

- The interface between components and DBA, and the DBA structure
- DBA layout based on module plane analysis
- Thermal resistance calculation based on thermal analysis

#### IGBT structure

- Planar and cross-sectional analysis (transistor area and die edge)
- Planar analysis of the temperature sensing and protection diodes.

Note: The report price may change over time. For current price contact [info@ltecusa.com](mailto:info@ltecusa.com).

19G-0012-3

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## **Appendix**

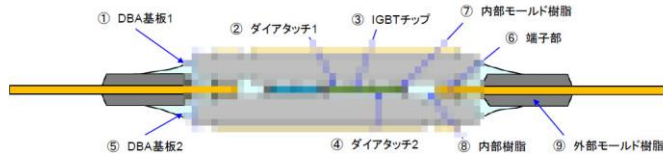
Thermal resistance calculations based on physical analysis 85



# Excerpts of figures and tables

(English versions are provided in the report)

表4:実装モジュール構造概要



番号	測定箇所	測定	材料
1	DBA基板1		
1-1	上部合着層		
1-2	銅線層		
1-3	添加物		
1-4	下部合着層		
2	ダイアタッチ1		
3	IGBT		
3-1	表面保護膜		
3-2	SiD		
3-3	配線層		
3-4	ポリイタール		
3-5	SiC		
3-6	基板		
3-7	ゲート		
3-8	ゲート絶縁膜		
3-9	表面電極-1		
3-10	表面電極-2		
3-11	表面電極-3		
4	ダイアタッチ2		
5	DBA基板2		
5-1	上部合着層		
5-2	銅線層		
5-3	添加物		
5-4	下部合着層		

番号	測定箇所	測定	材料
6	端子部		
6-1	ダイアタッチ		
6-2	端子		
6-3	ダイアタッチ		
7	内部モールド樹脂		
7-1	フィルラ-1		
7-2	フィルラ-2		
7-3	フィルラ-3		
7-4	樹脂		
8	内部樹脂		
9	外部モールド樹脂		
9-1	フィルラ-1		
9-2	フィルラ-2		
9-3	フィルラ-3		
9-4	樹脂		

2-2. モジュール平面構造解析

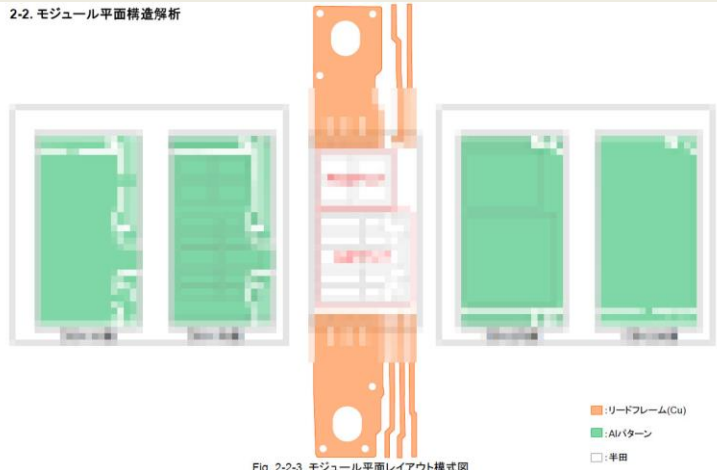


Fig. 2-2-3 モジュール平面レイアウト模式図

4. モジュールの熱解析

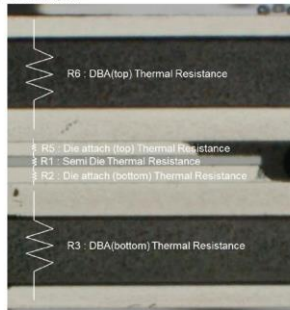


Fig. 4-1 熱抵抗計算モデル

Table. 4-1 熱抵抗計算結果

Case	Material	Thermal Conductivity (W/mK)	Thickness (mm)	Area (mm²)	Thermal Resistance (K/W)
DBA (Bottom)	DBA (Bottom)	10	0.5	100	0.005
	DBA (Bottom)	10	0.5	100	0.005
	DBA (Bottom)	10	0.5	100	0.005
	DBA (Bottom)	10	0.5	100	0.005
	DBA (Bottom)	10	0.5	100	0.005
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	DBA (Bottom)	10	0.5	100	0.005
	DBA (Bottom)	10	0.5	100	0.005
	DBA (Bottom)	10	0.5	100	0.005
DBA (Top)	DBA (Top)	10	0.5	100	0.005
	DBA (Top)	10	0.5	100	0.005
	DBA (Top)	10	0.5	100	0.005
	DBA (Top)	10	0.5	100	0.005
	DBA (Top)	10	0.5	100	0.005
	DBA (Top)	10	0.5	100	0.005
	DBA (Top)	10	0.5	100	0.005
	DBA (Top)	10	0.5	100	0.005
	DBA (Top)	10	0.5	100	0.005
	DBA (Top)	10	0.5	100	0.005
	DBA (Top)	10	0.5	100	0.005
	DBA (Top)	10	0.5	100	0.005

ダイアタッチの熱伝導率が Sn-Ag系はんだの一般的な値を想定するケース  
ダイアタッチの熱伝導率が Sn-Ag系はんだの一般的な値の半分となるケース

4. モジュールの熱解析

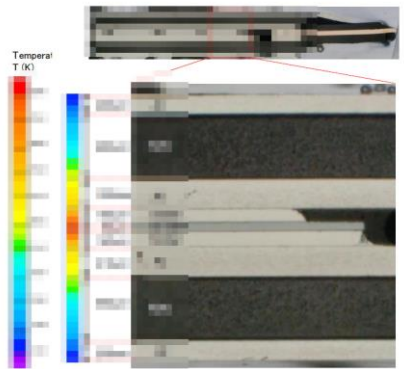


Fig. 4-2 熱シミュレーション結果と断面OM写真の対比