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# **Sample Report**

## **Typical LCD Panel Analysis Menu**

- 1. Optical Characteristics** non-destructive
- 2. Driving Characteristics** non-destructive
- 3. Mechanism analysis**
- 4. Panel analysis**
- 5. Circuit analysis**
- 6. Cross sections**

# **1. Optical Characteristics** *(AUO LCD module)*



Photo.1-1-1 Monitor

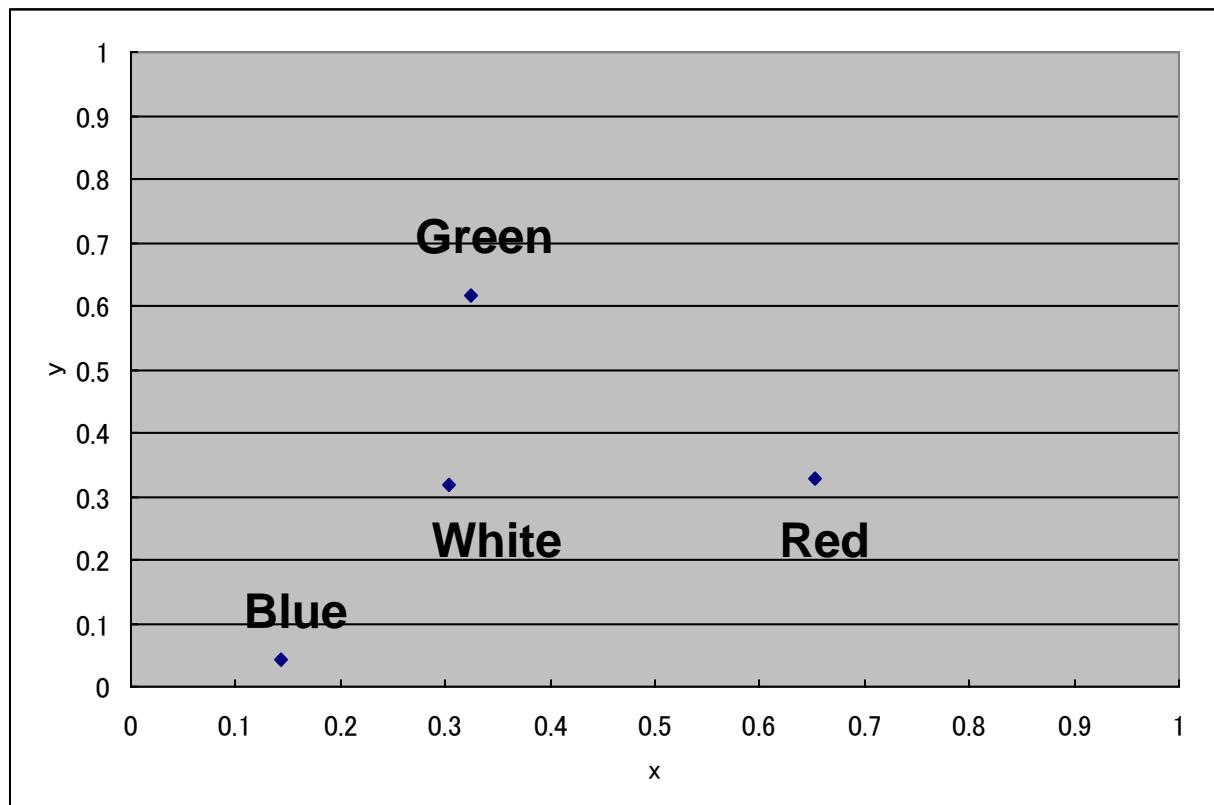


Fig.2-1 Chromaticity Coordinates

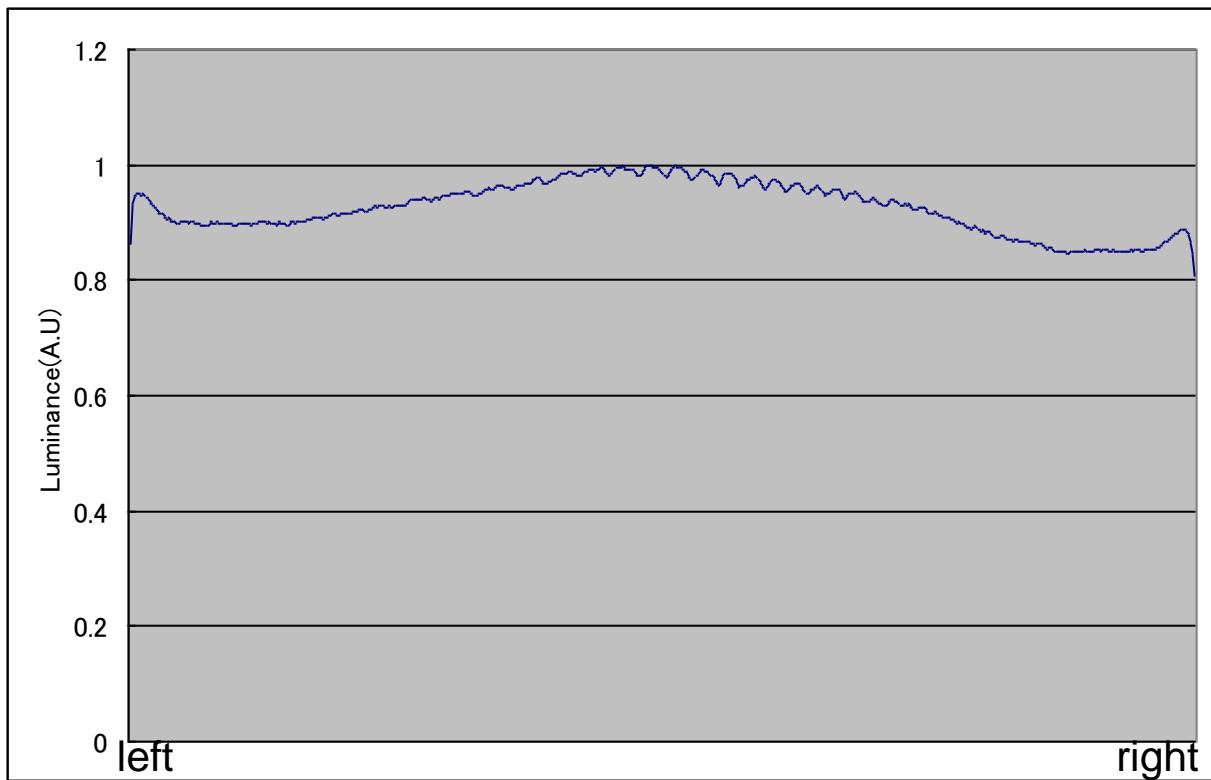
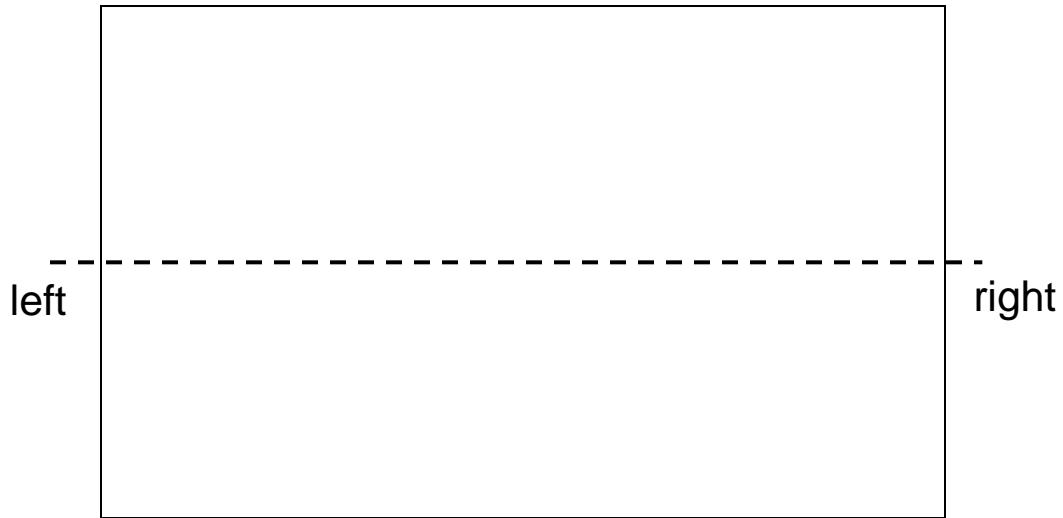


Fig.2-3 Luminance Variation(X-direction)



White Display

## 2. Driving Characteristics

### 2-1. Measuring terminal

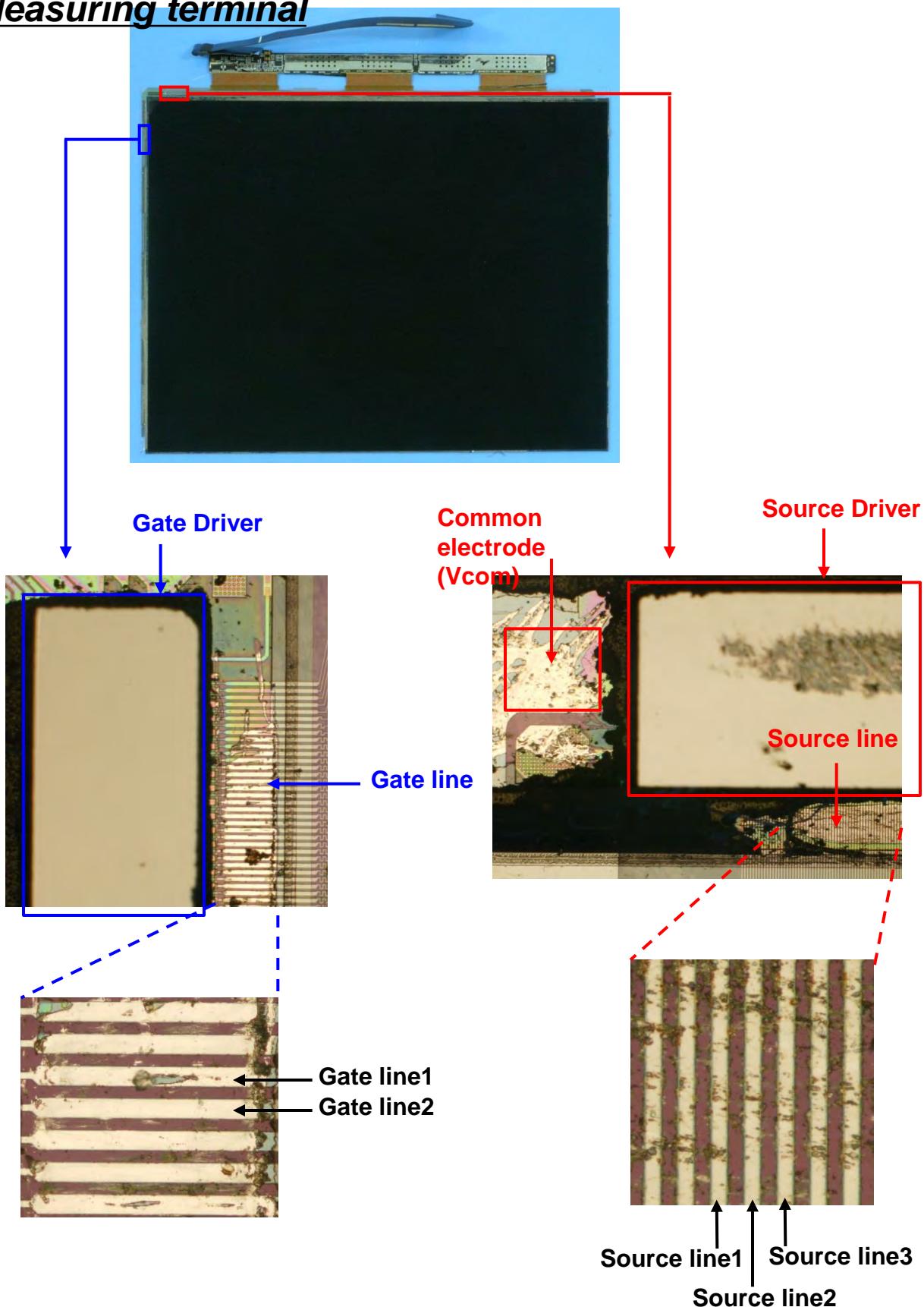


Photo.1-2-1 Measurement part

## 2-2. Pixel layout

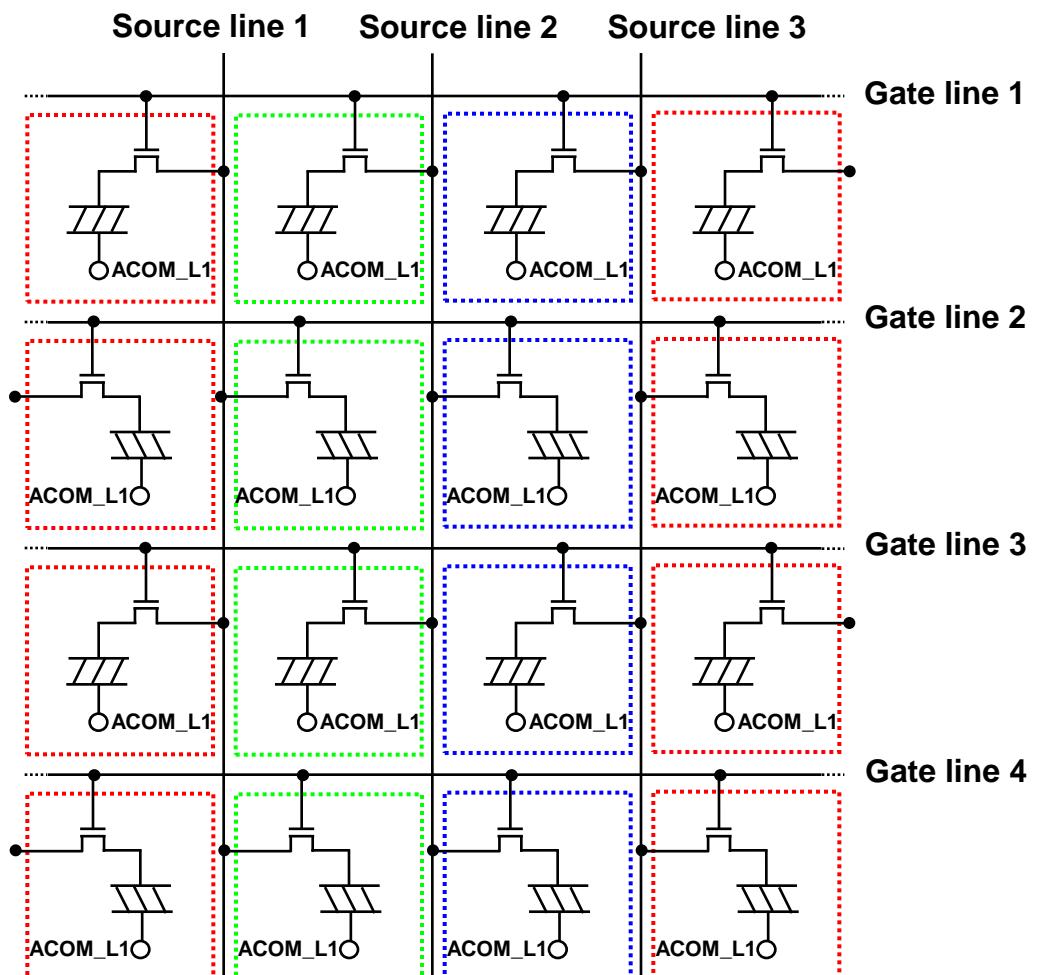
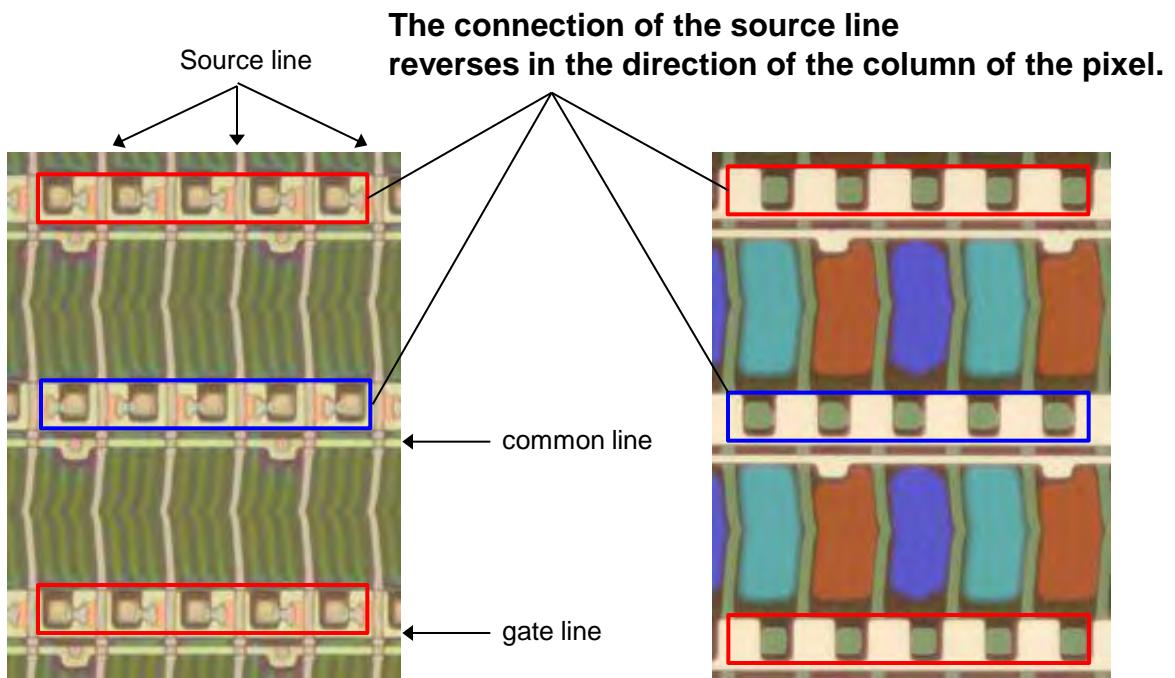


Fig.1-3-1 Estimated pixel circuit

## **2-3 Signal waveform acquisition**

The image data of the following table created with PC is displayed on the analysis products, and the signal waveform at that time is acquired.

The graphics format is set to JPEG.

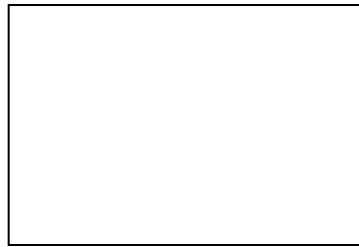
Resolution of image data is set to the 2048x1536 pixel, same as the display resolution of the analyzed product.

Table.1-4-1 Display image composition list

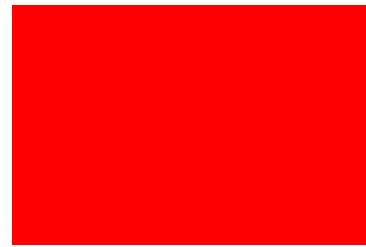
Image data	Image size (pixel)	Data composition(8bit)		
		R	G	B
Black	2048 × 1536	0	0	0
White	2048 × 1536	255	255	255
Red	2048 × 1536	255	0	0
Green	2048 × 1536	0	255	0
Blue	2048 × 1536	0	0	255



Black



White



Red

Fig.1-4-2 Example of display image

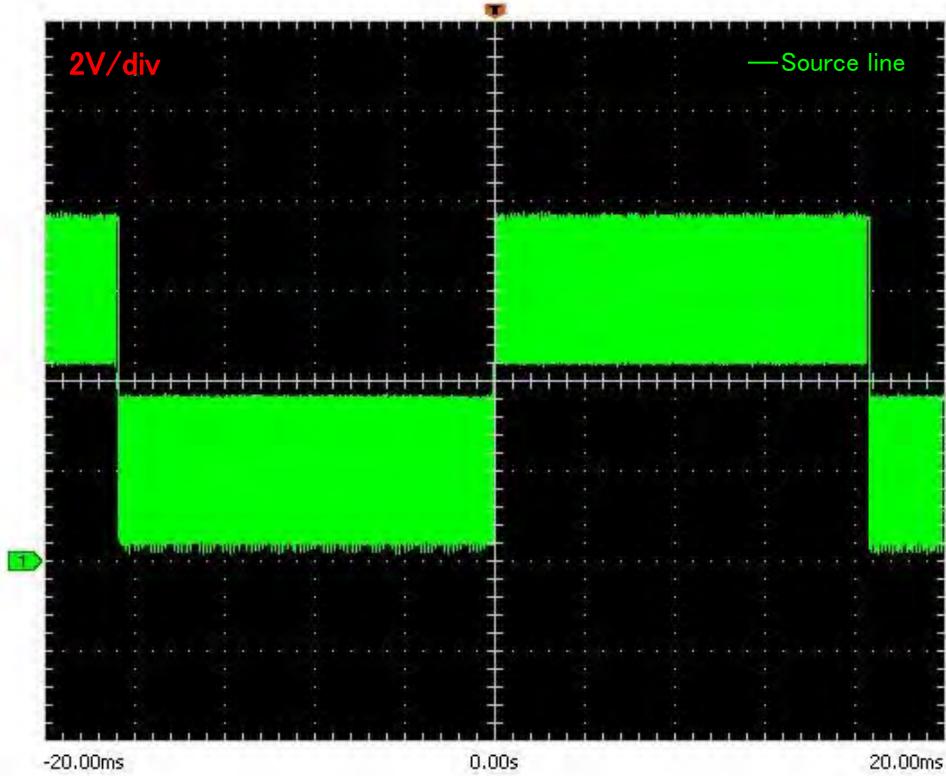


Fig.1-5-6 Frame waveform of source line\_1 (Red image display)

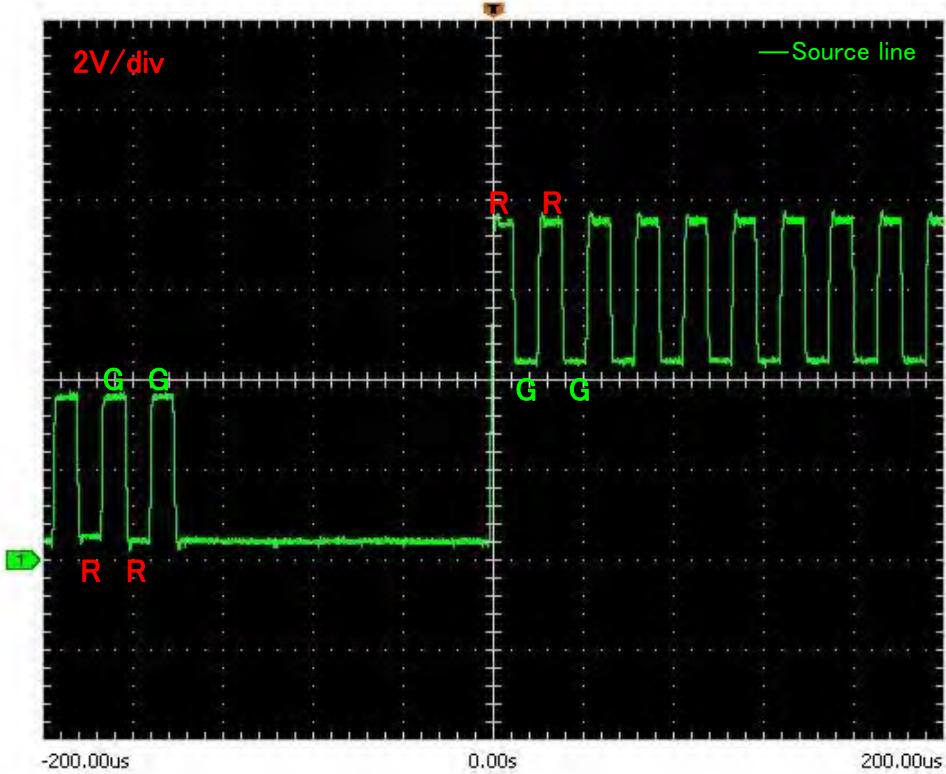


Fig.1-5-7 Waveform of source line\_1 (Red image display)

## Gate line

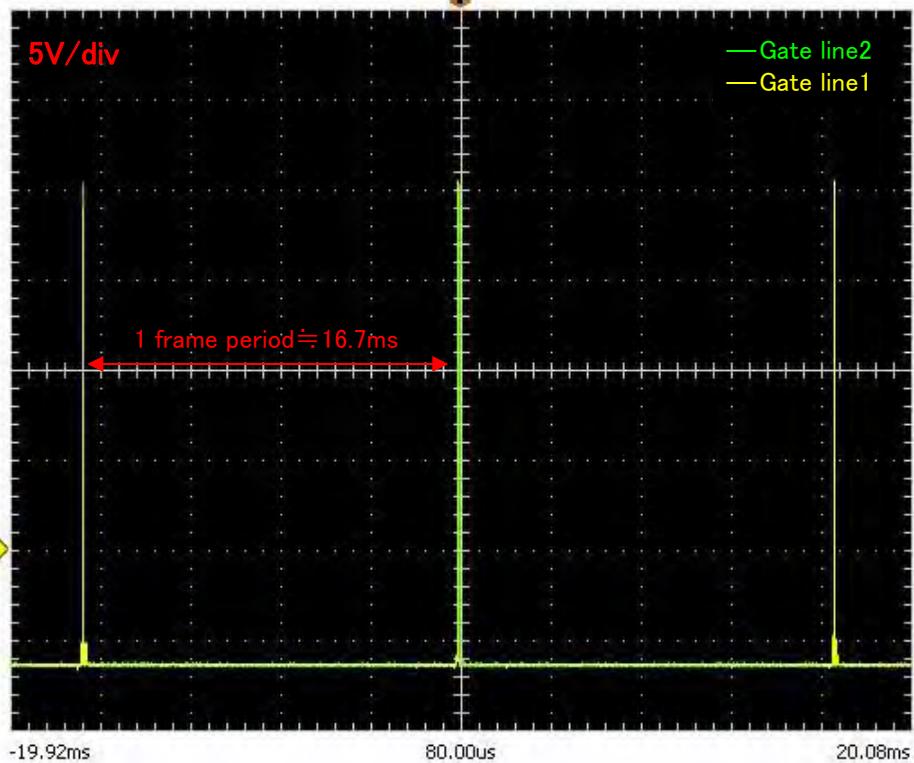


Fig.1-5-32 Frame waveform of gate line

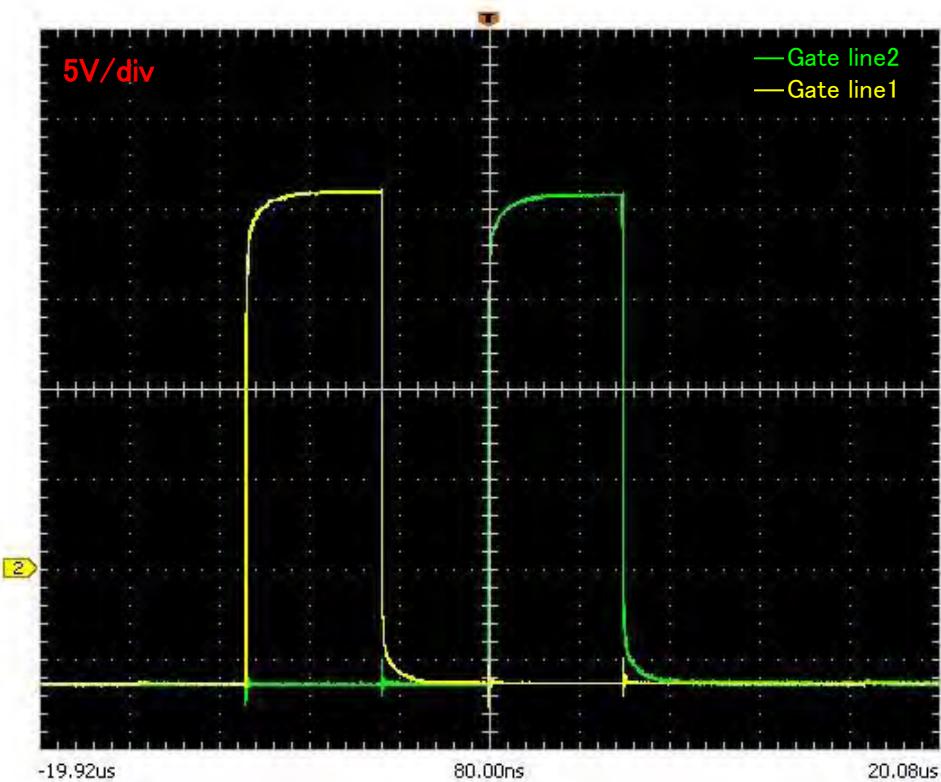


Fig.1-5-33 Waveform of gate line

### ***3. Mechanism analysis***

*AUO LCD module*



Photo.3-1 LCD Module (Top View)

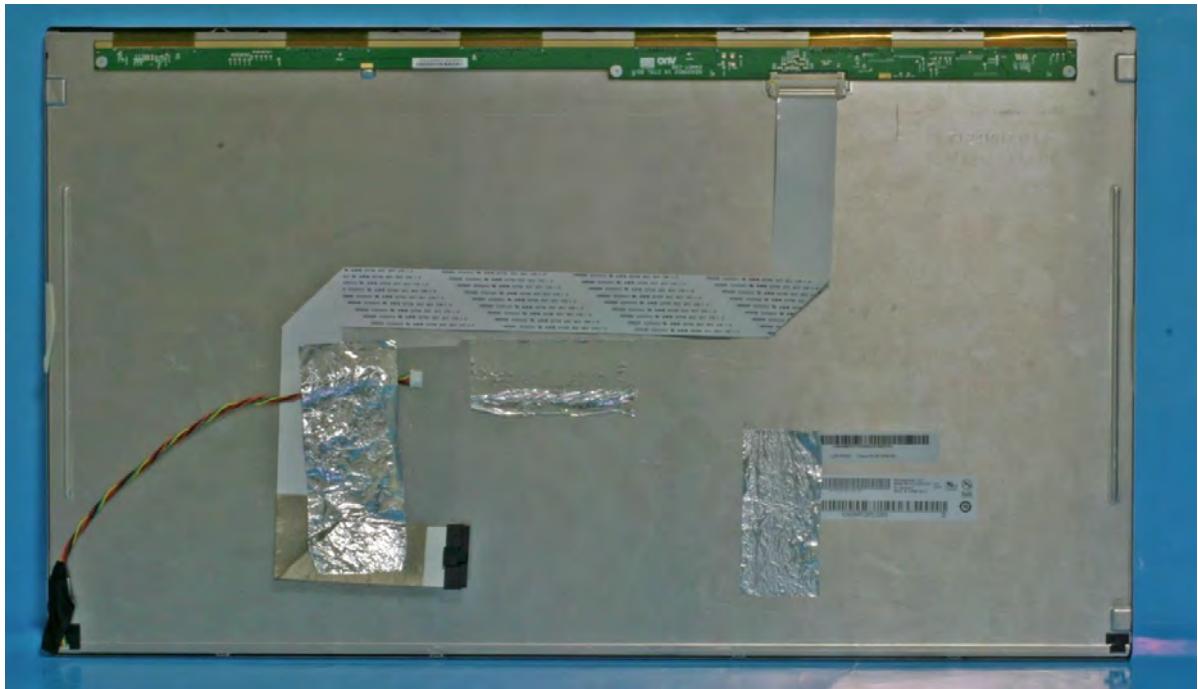


Photo.3-2 LCD Module (Bottom View)

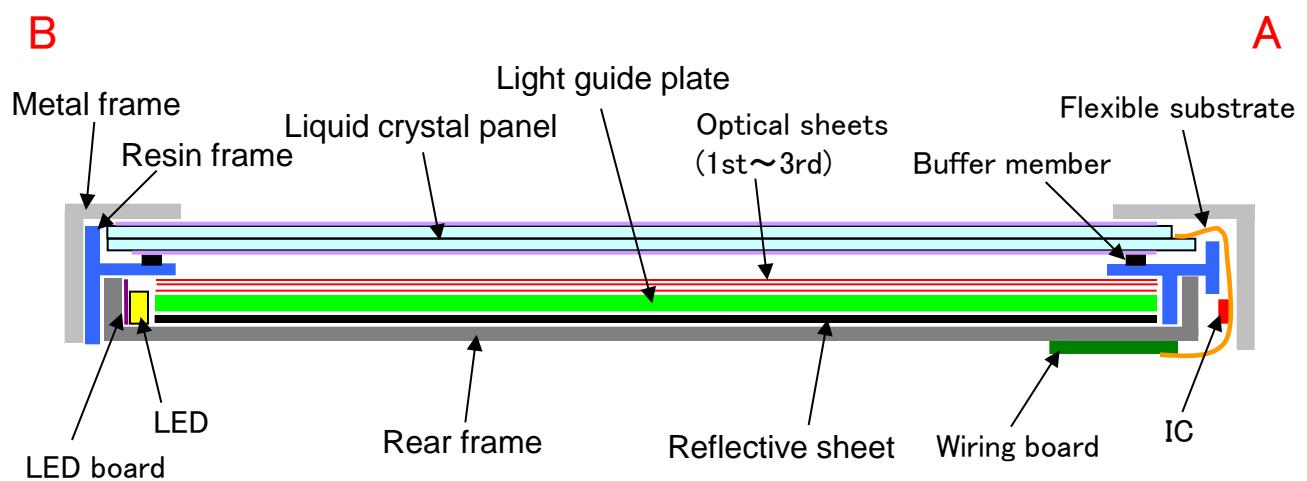
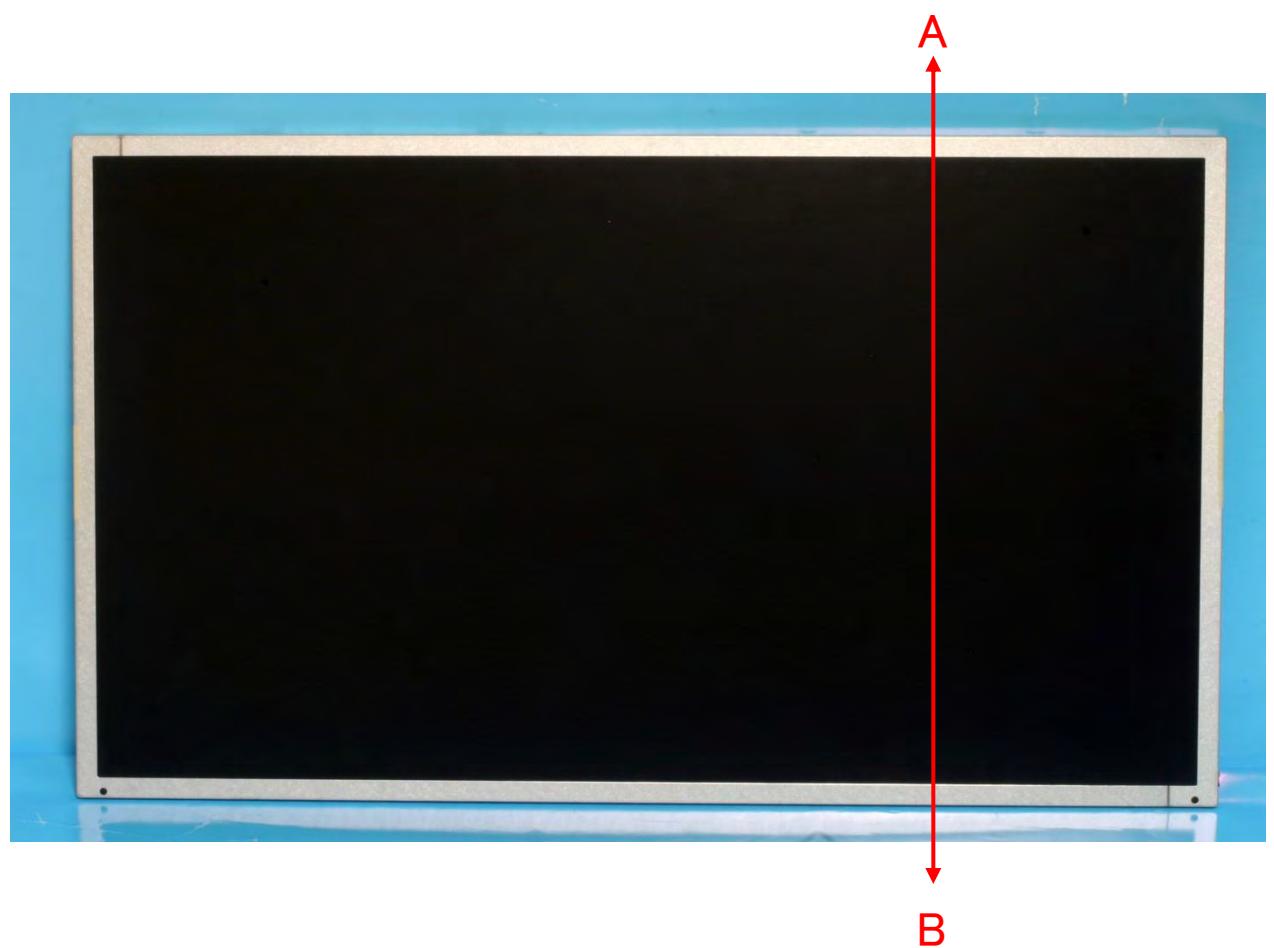
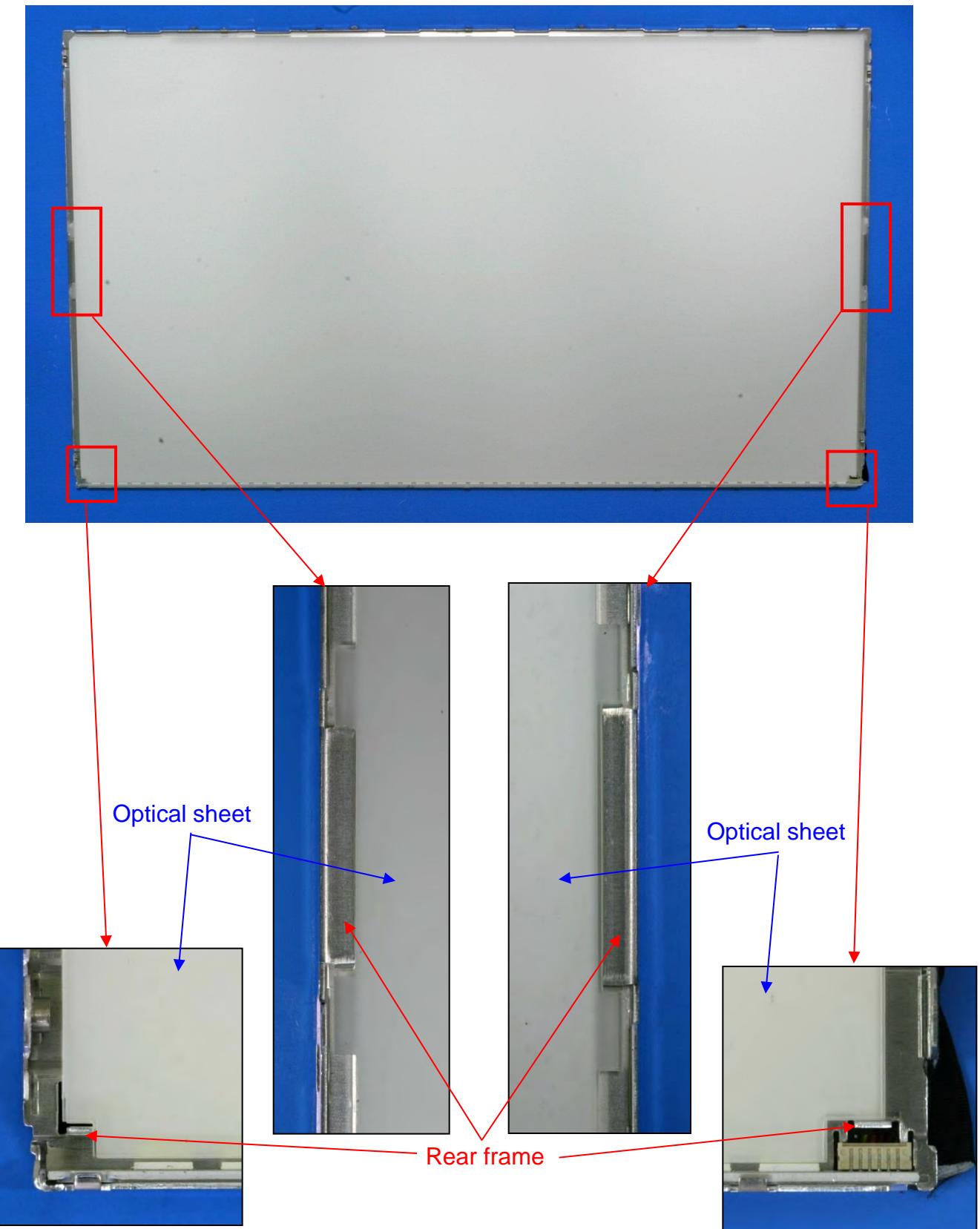


Fig.1-1 Cross-sectional view module



• The position of an optical sheet is fixed by the rear frame.

Photo.3-21 Module (Top View)

※ After removing  
the metal frame, Panel,  
Resin frame

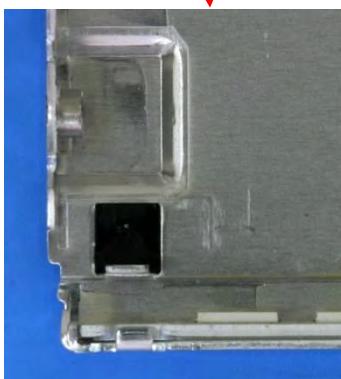
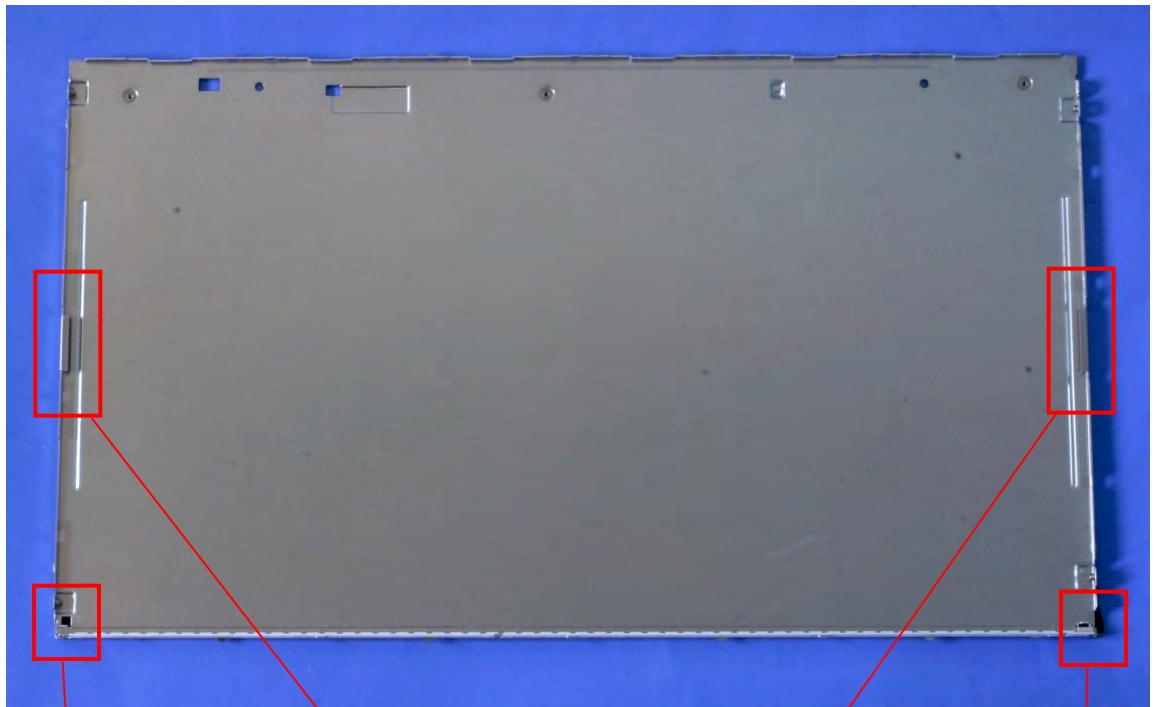
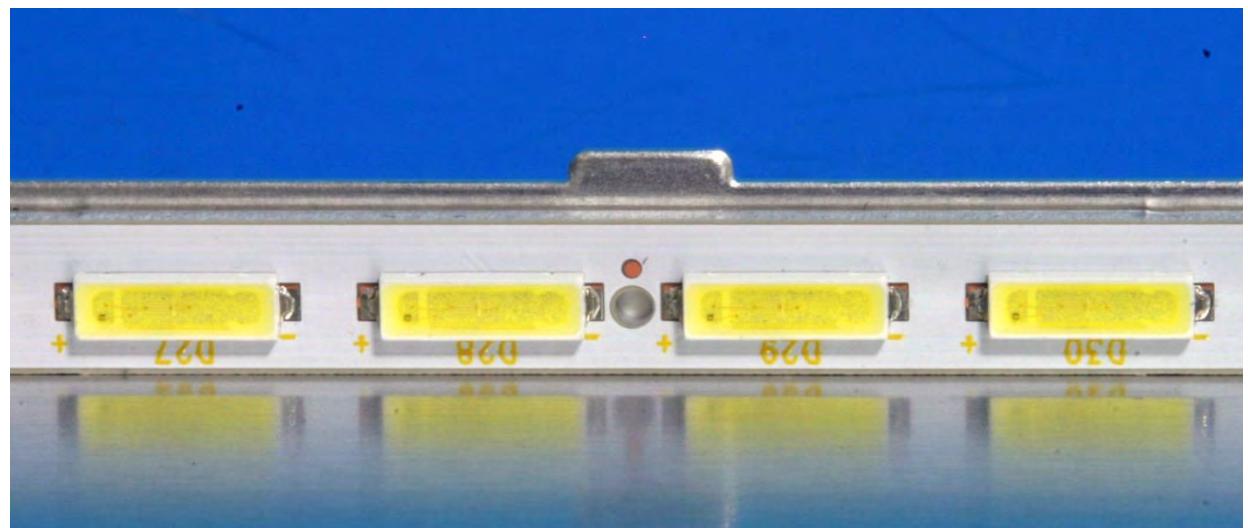
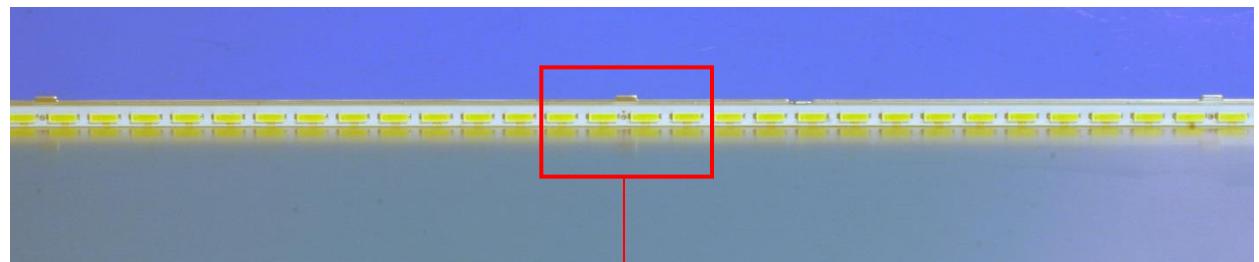
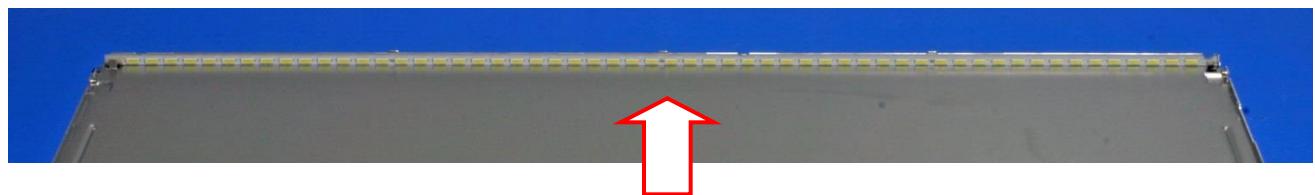
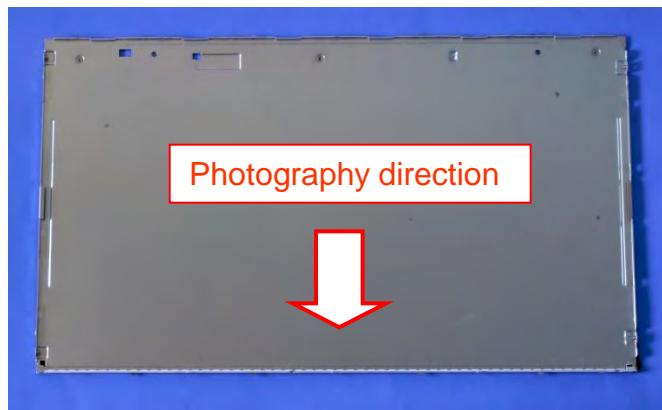


Photo.3-33 Rear frame



## 4. Panel analysis

### 4-1 Liquid crystal panel peripheral area OM image

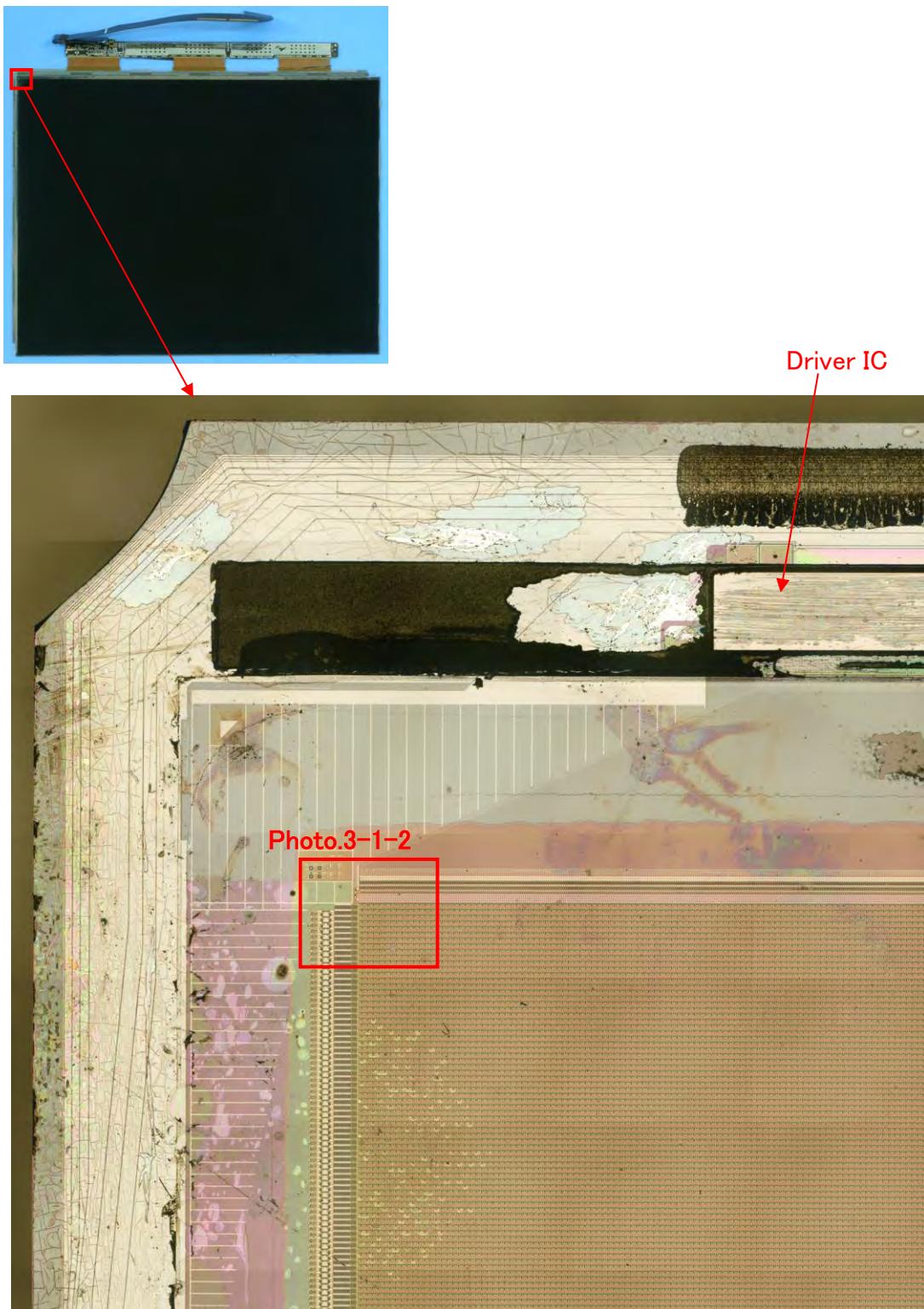


Photo.3-1-1 Panel peripheral area OM image (display side)

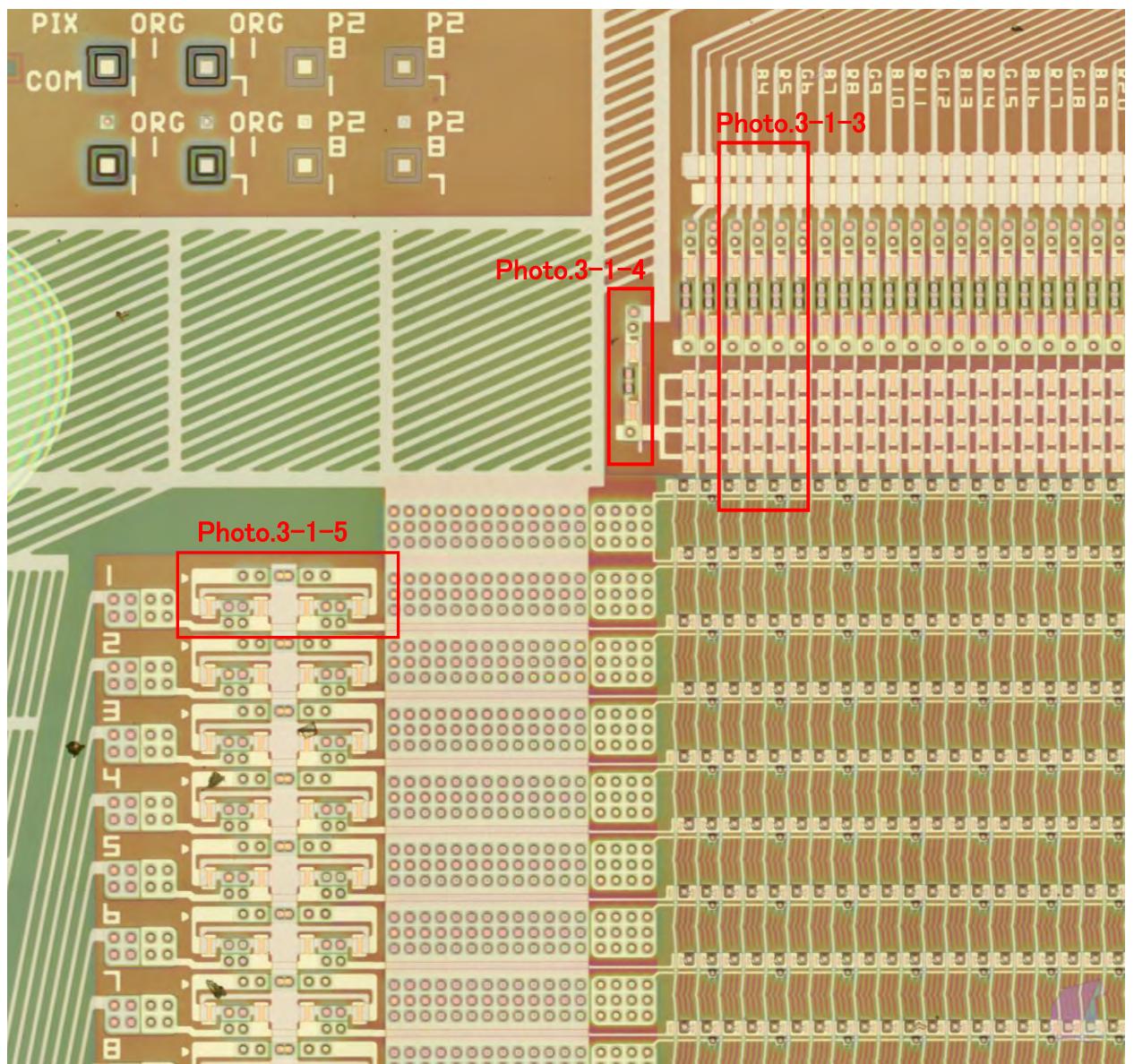


Photo.3-1-2 Display region peripheral area OM image (display side)

## 5 Circuit analysis

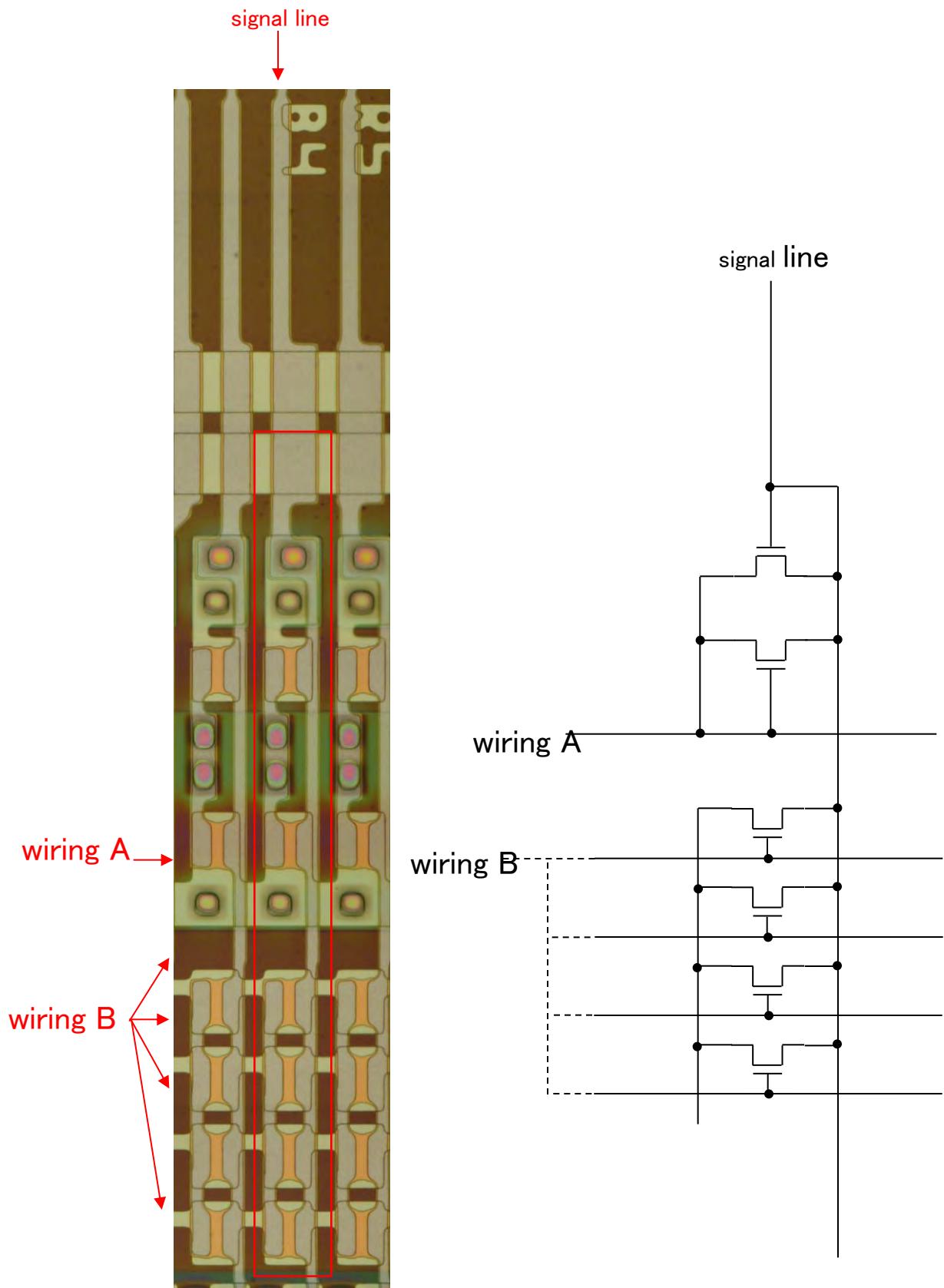
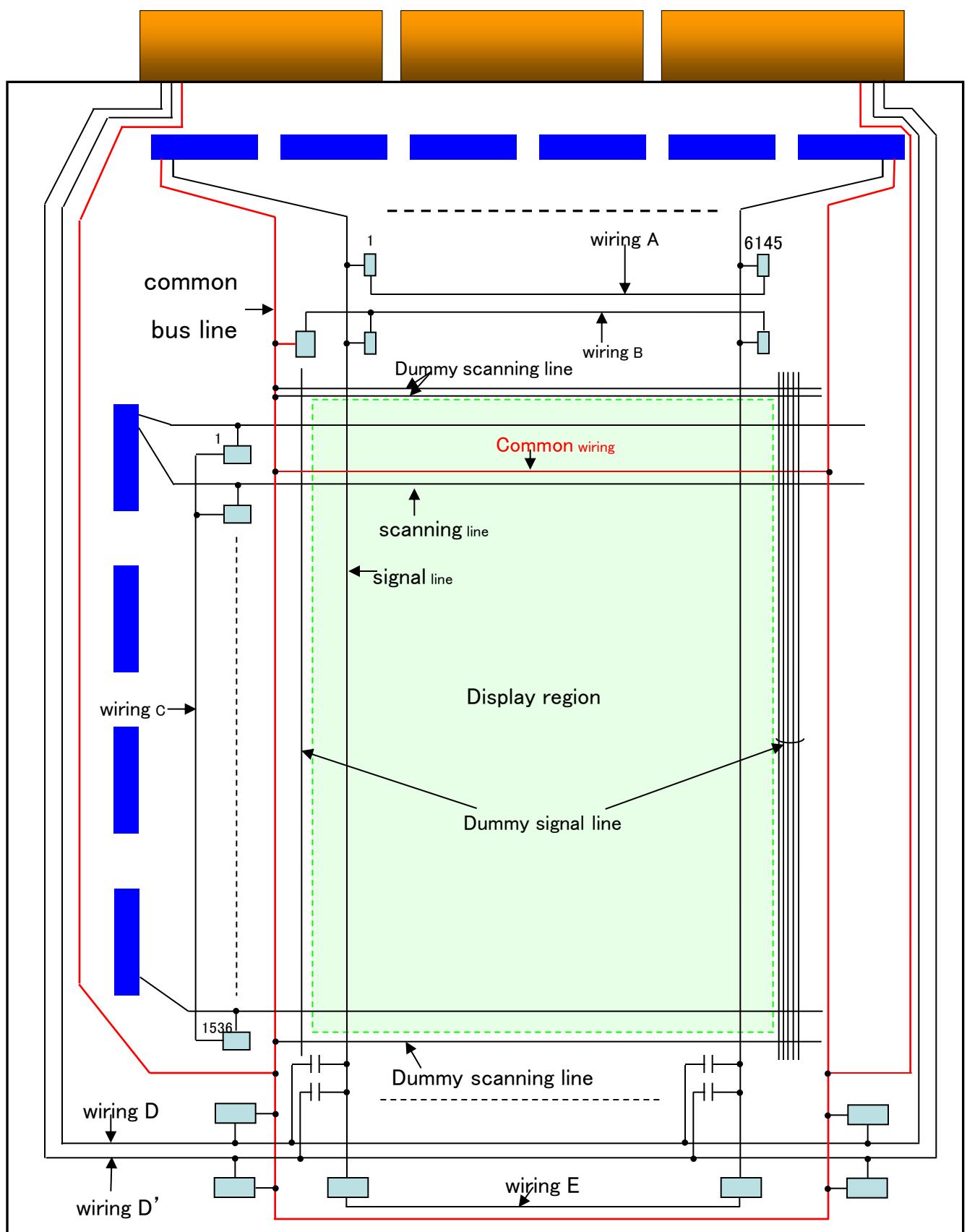


Photo.3-1-3 Static protection element OM image (display side)



■ Static protection element

■ Driver IC

■ Flexible substrate

Fig.4-1 Array substrate peripheral layout

## 5 Circuit analysis

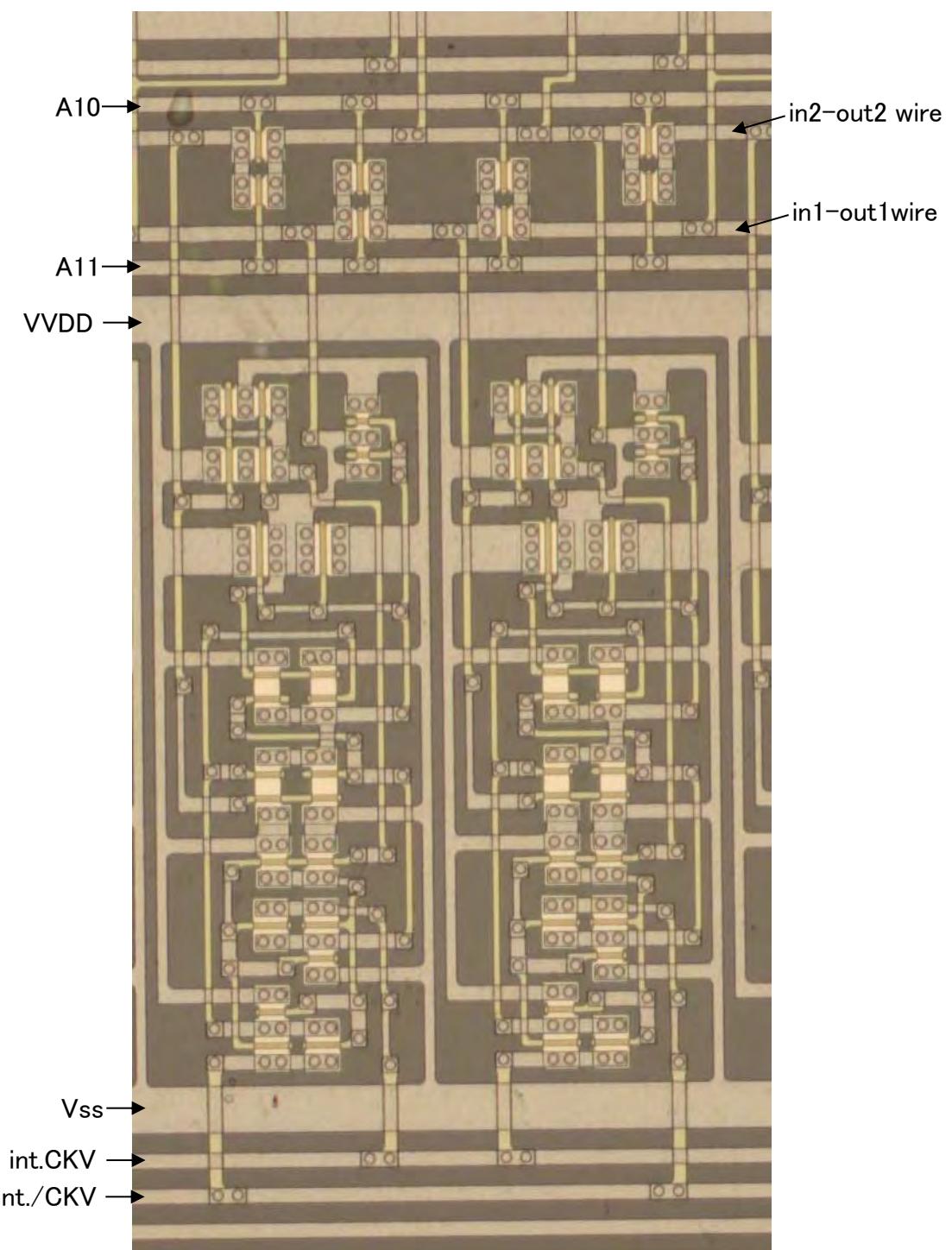
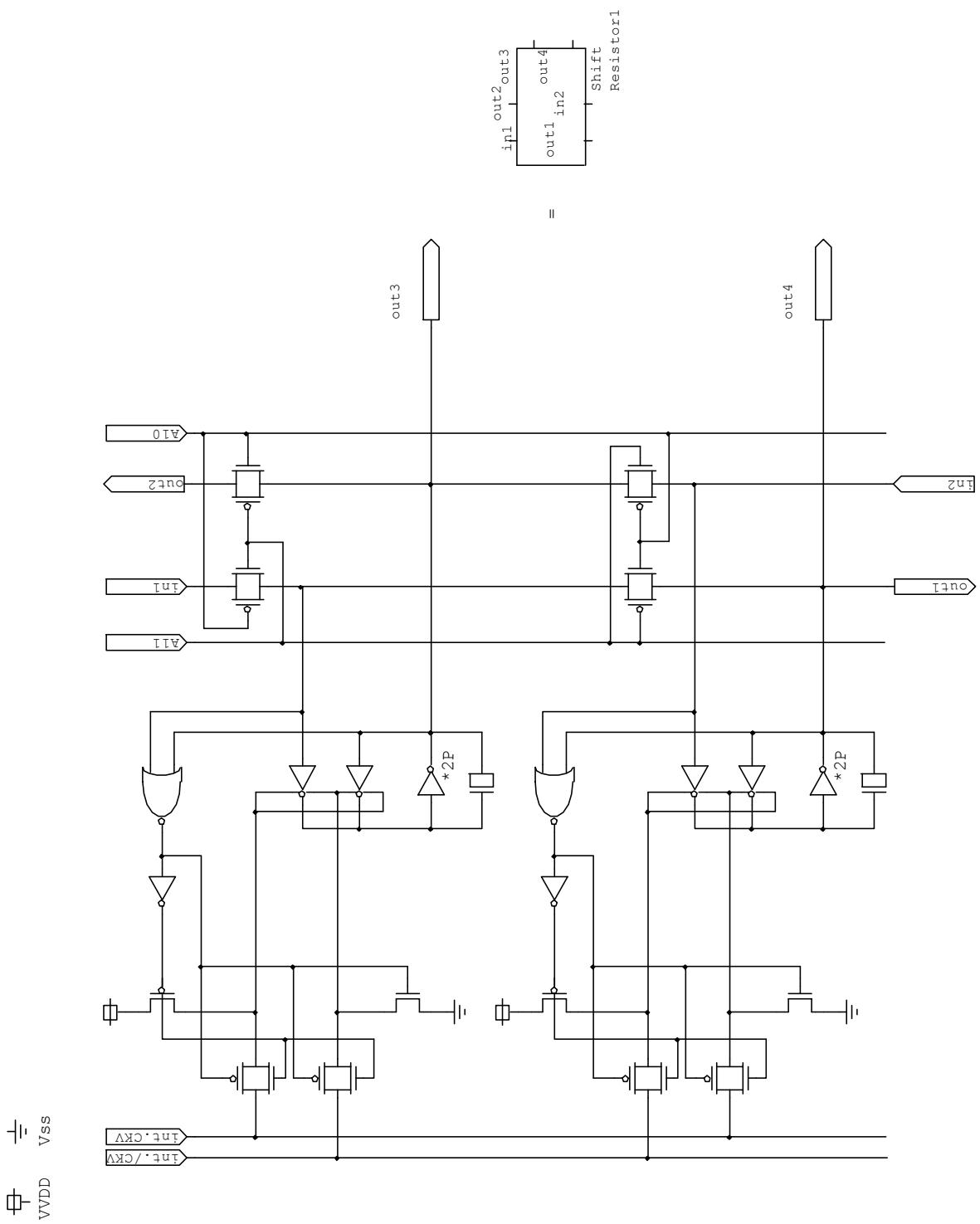


Photo.31 Shift Register Cell(Scanning Line)

Fig.11.3 Shift Register Cell(Scanning Line)



## **6. Cross-section analysis**

*TPO panel module*

### **6-1 TFT cross-sectional STEM**

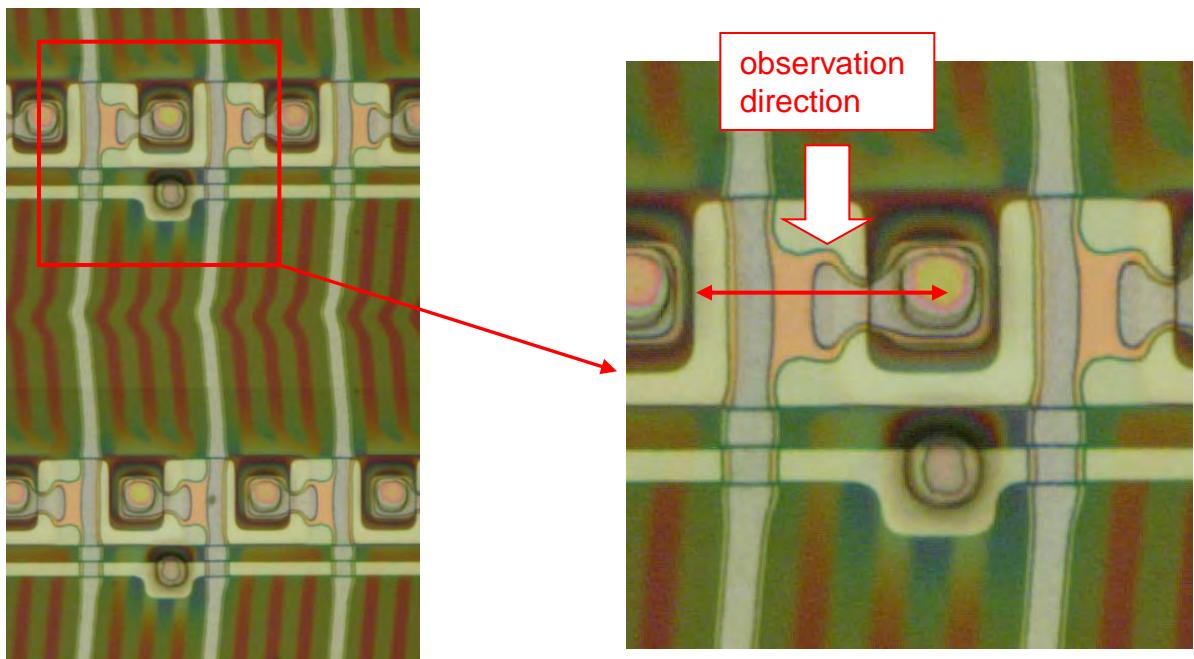


Photo.4-1-1 TFT cross-sectional observation point

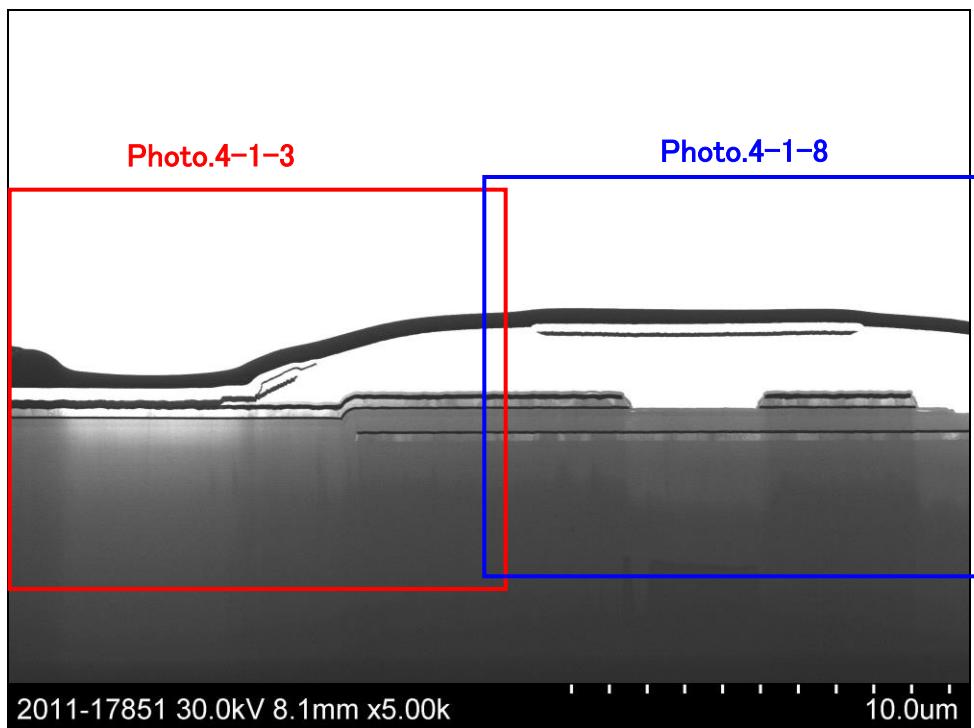


Photo.4-1-2 TFT cross-sectional STEM image

## TFT cross-sectional STEM-EDX

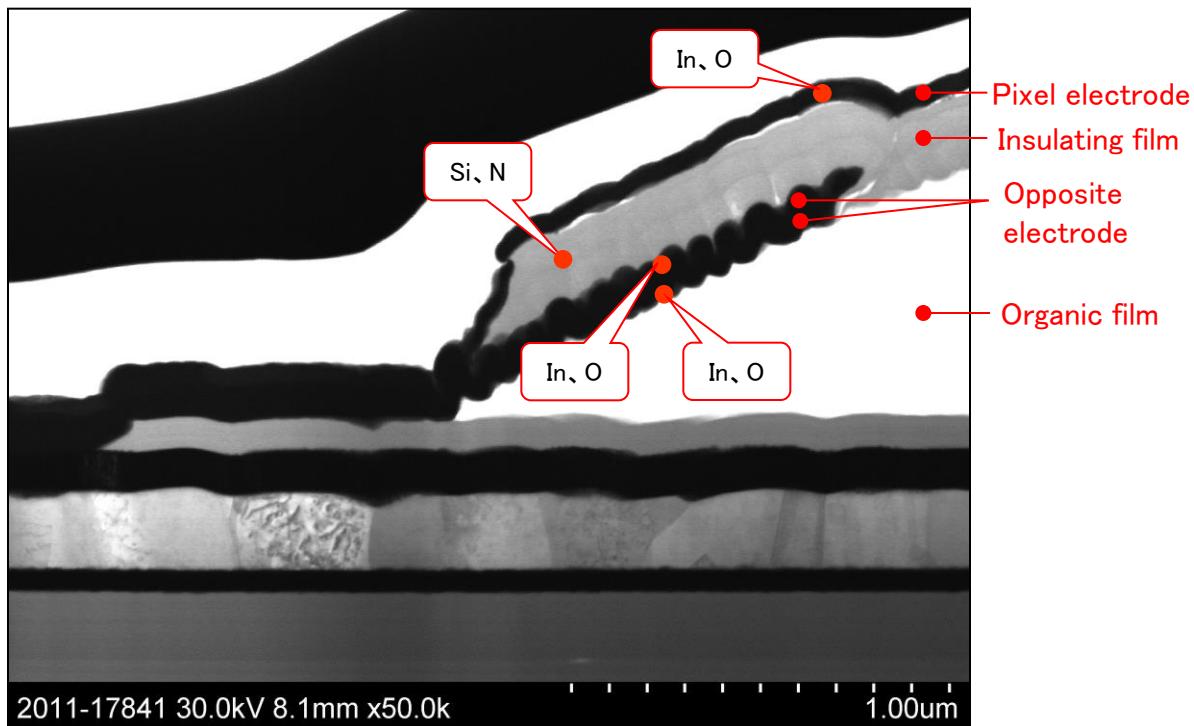
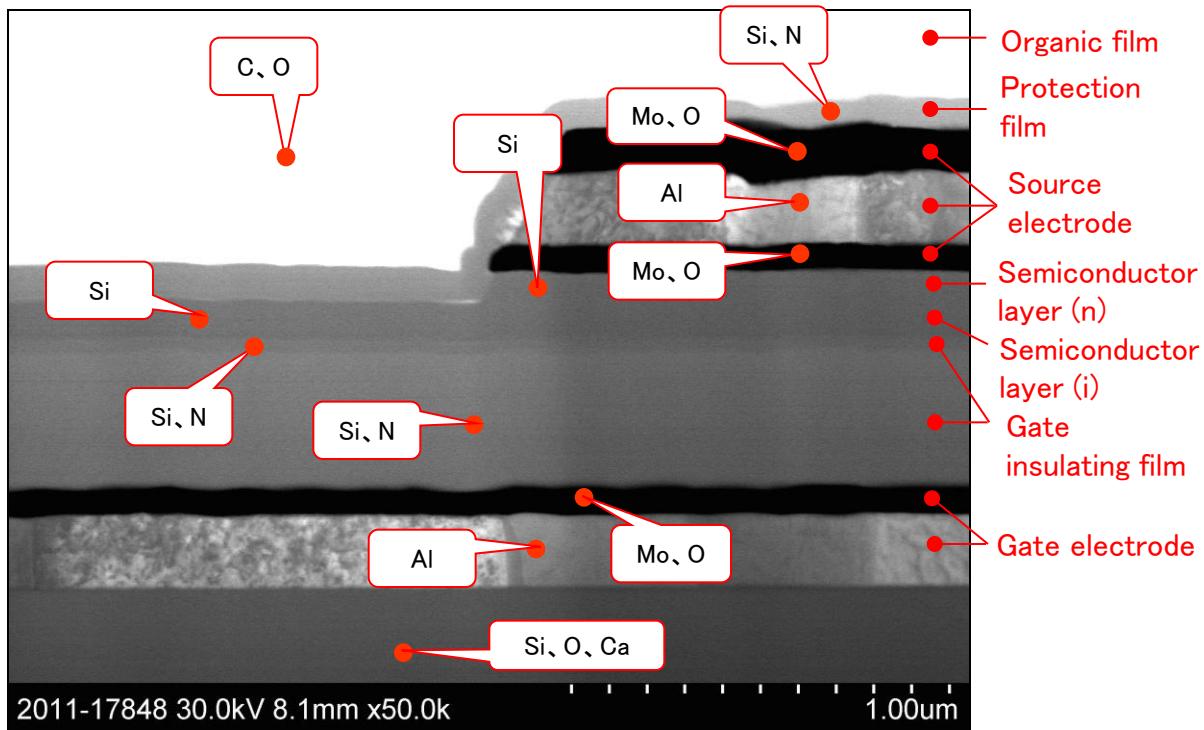


Photo.4-1'-1 TFT EDX analysis summary

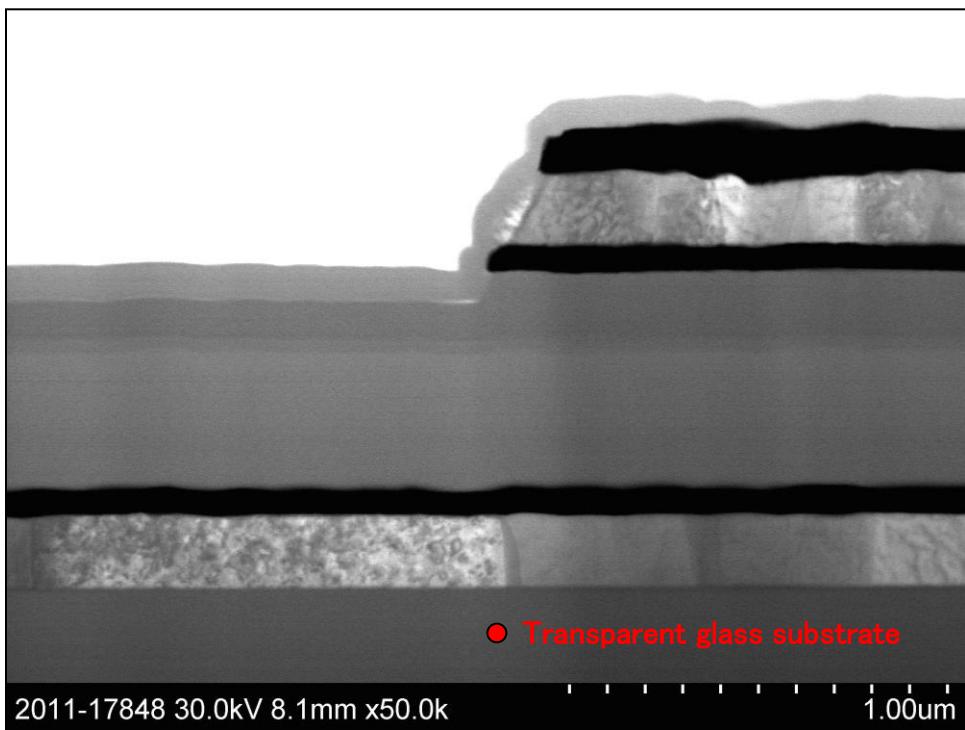


Photo.4-1'-2 EDX analysis point (Transparent glass substrate)

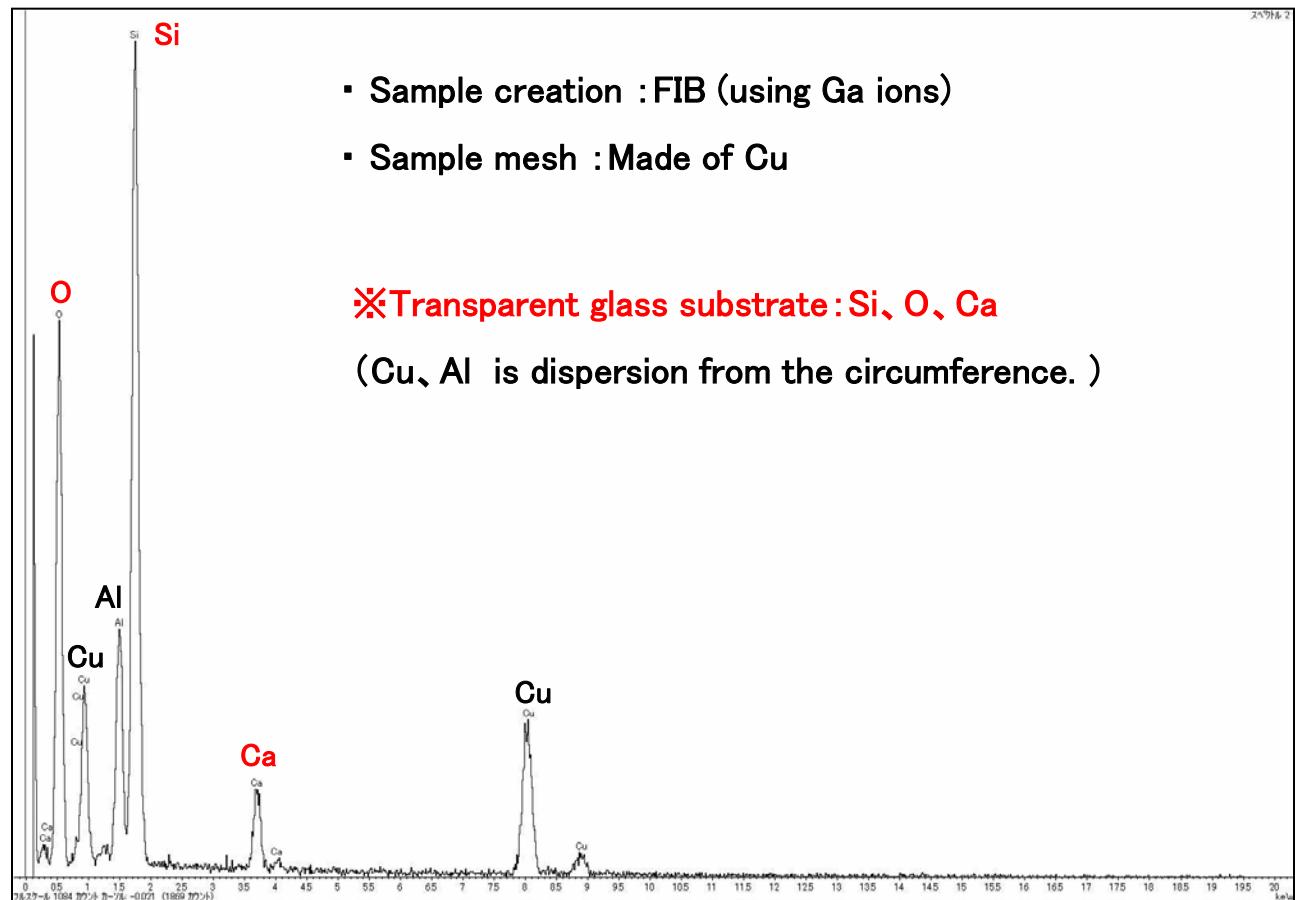


Fig.4-1'-1 EDX analysis results (Transparent glass substrate)